

Service Manual



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Care and Maintenance



Refer to the product user manual 99601 for complete care instructions. Gloves and protective clothing should always be worn when carrying out cleaning procedures in accordance with facility guidelines.

This product should always be cleaned regularly, prior to usage by a new patient, and when used by a patient known or suspected of having an infection.

Required Tools

The following tools may be required to perform service outlined in this guide:





Wrench Set



Adjustable Wrench



Metric Open-End Wrench Set



Slotted Screwdriver











Light Mineral Based Grease

FDA approved



Service must only be performed by authorized and trained personnel.

Service Checklist

The following components must be checked:



Casters

- 1. Caster operation
- 2. Caster pedal clearance
- 3. Pedal linkages
- 4. Visual check
- 5. Replacement and Adjustment



- 1. Lever operation
- 2. Armrest operation
- 3. Footrest operation
- 4. Chair brackets
- 5. Visual check

Service Checklist (continued)



Mechanical

- 1. Mechanical locking cylinder
- 2. Securing hardware and components
- 3. Visual check



Cushions

- 1. Replacement and Adjustment
- 2. Securing hardware and components
- 3. Visual check



PTS System (if applicable)

- 1. Transfer bar
- 2. Securing hardware and components
- 3. Visual check

Maintenance Checklist

Records should be kept of all maintance and service checks performed on the unit.

Daily Checks	Monthly Checks	Annual Checks
Caster operation	Inspection Checklist	Locking cylinder
Hardware secure		Review daily checks
Cushions secure		Review monthly checks
Visual check		
Cleaning		

Maintenance Parts

Use only Human Care parts for maintenance and service of this product. This guide includes a list of available parts (see: Replacement Parts). Whenever a recommended replacement is indicated, refer to this list.

Cushions

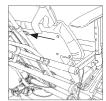
1. Replacement and Adjustment

Ensure that all cushions are operating as intended and are not damaged or missing components. Replace if necessary.



Head and Body Cushion Adjustment

Ensure that the levers for the head cushion are functioning to allow for height, depth and angle adjustment. Ensure that the cushions are secure and undamaged and that the spacers are present on the back frame where the cushion rests.



Head and Body Cushion Replacement

Both the head and body cushions are affixed to the frame with screws. From the rear of the cushion, untighten the screws to remove.



Footrest Adjustment

The footrest is comprised of two pieces, one of which lays on the other unless the footrest is extended. The lower cushion may be replaced if damaged.



Footrest Replacement

In order to replace a damaged footrest cushion, you must first pry loose the black plastic top plate with a flat edge screwdriver. Set the top plate aside to be re-used and remove the five black fasteners.



Once the black top plate is removed, you will have access to the screws securing the cushion. Remove five screws surrounding the perimeter of the cushion, followed by the three screws securing the footrest to the bottom plate. Once all screws are removed, the footrest is released and can be replaced.

2. Securing hardware and components

Ensure that spacers are present and undamaged on the front cushion. Check all screws to ensure that they are holding the cushions firmly in place. If the screws rotate when tested, they must be replaced. Take extra care not to strip and screws.

3. Visual check

Visually check the cushions for tears or damage. Clean or replace as necessary.

PTS System



There are two versions of the PTS system for the I-400 (one for home care use and one for hospital use) and one for the I-700. Take care to use the correct PTS system for each chair.

1. Transfer Bar

If the chair is equipped with a Patient Transfer System, the system must be checked.



Crank Handle

Check the crank handle for any damage and confirm functionality. The handle should turn freelu.



Lubrication Points

Lubricate the crank handle joints with an FDA approved grease. Lubricate the "0" ring (located in the plastic piece at the end of the transfer bar that rests in the bracket).

2. Securing hardware and components

Ensure that all screws are present and secure in the transfer bar.



Locking Button

The transfer bar features a silver locking button that must be checked to ensure it is secure and operating correctly. The lock button ensures that the transfer bar remains in the correct length when adjusted.

3. Visual check

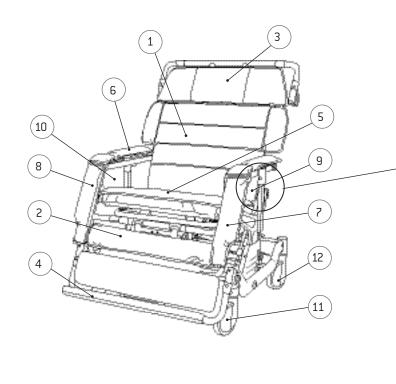
Visually check the transfer bar for damage or loose screws. Check the transfer bar straps and the transfer sheets to ensure that they are not frayed or damaged in any way. Do not use if any components are damaged or missing before replacing parts.

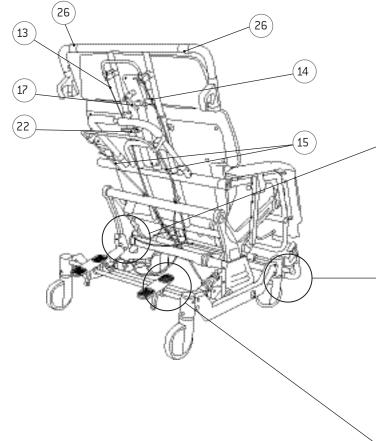
Inspection Checklist

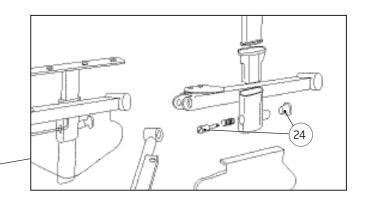
Final Inspecct	tion and Test Check Record	d			
Model	1-400	Serial Number			Prepared by
	1-700				
Date		Location			
Casters			Good	Unacceptable	Additional Comments
Checked for ca	aster lock function				
Checked for ca	aster free function				
Checked two f	ront casters swivel locked	l at 0° and 180°			
Checked clear	ance between foot pedal a	and cross rail			
Checked brake	e pedal linkages				
Firm and secu	re fitting				
Damage to cas	sters or caster mounting				
Frame					
Checked for w	eld defects				
Checked for be	ent/damaged components	;			
Checked side s	screens				
Locking Cylind	ders				
Brass fitting secure					
Clearance 2mm to 6mm					
Release lever free to move					
Linkage head	operation				
Head of releas	se linkage is secure				
Upper and Lov	ver Bracket Arms				
Checked for se	ecurity				
Checked rotat	ion in both axis and all pos	sitions			
Safety Arms					
Checked safet	ty arms for freedom of mov	vement			
Checked locking knob engages in each position					
Checked that end stop screw is present and secure					
Cushions					
Checked that a	all cushions are secure an	d undamaged			
Checked that a	all spacers are present on	the seat cushion			
Checked the head cushion locking handle security and operation					
Checked the head cushion height adjuster security and operation			ı		
Checked that	all the buffers are present				
Checked that a	all footrest retention butto	ons are present and secu	re		
Checked the fo	ootrest cushion				

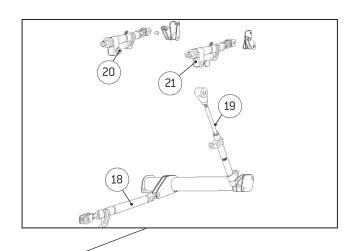
Replacement Parts

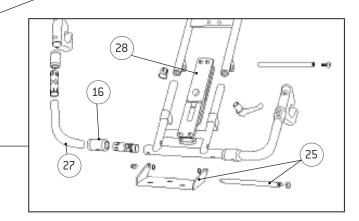
	Part No.	Description	Unit of Measure			
Cus	Cushions					
1	t4002-117 t4007-117	Back Cushion, I-400 Back Cushion, I-700	EA			
2	t4004-117 t4008-117	Calf Cushion, I-400 Calf Cushion, I-700	EA			
3	t4006-117 t4010-117	Head w/Support, I-400 Head w/Support, I-700	EA			
4	t4042-117 t4043-117	Footrest Assembly, I-400 Footrest Assembly, I-700	EA			
5	t4055-117 t4311-117	Seat Cushion, I-400 Seat Cushion, I-700	EA			
6	t4506-117	Armrest, Upper	EA			
7	t4507-117	Armrest, Lower, Left	EA			
8	t4508-117	Armrest, Lower, Right	EA			
Cast	ters and Side Shie	lds				
9	t4510	Side Shield - Left	EA			
10	t4509	Side Shield - Right	EA			
11	I-b10x2-8049	Front Caster - 3 Position	EA			
12	I-b10x2-8050	Rear Caster - 2 Position	EA			
Part	S					
13	T4088	Cable Assembly, Left - Recline	EA			
14	T4089	Cable Assembly, Right - Recline	EA			
15	T4093	Cable Assembly, Right - Tilt	EA			
16	tb501a	Bracket Assembly, Rotation	EA			
17	T4512	Plastic Headrest Handle	EA			
18	I-b10n2-8041	Locking Cylinder - Right	EA			
19	I-b10n2-8043	Locking Cylinder - Left	EA			
20	I-b10n2-8044	Locking Cylinder Tilt - Right	EA			
21	I-b10n2-8045	Locking Cylinder Tilt - Left	EA			
22	tn7005	Plastic Handle - Adj. Head/Foot	EA			
23	b1109-1	Belt, Quick Release	EA			
24	T4097	Plunger, Index Armrest	EA			
25	TN8010	Rod Attachment, Footrest	EA			
26	T4037	Guard, Chair Bracket	EA			
27	T4502	Bracket Arm, Rotation, Lower	EA			
28	TN8005	Rail Slide, Head/Footrest	EA			
29	TN8020	Brake Pedal	EA			
30	I-b1052-8064 I-b1062-8065	Brake Assembly 1400 Brake Assembly 11700	EA			

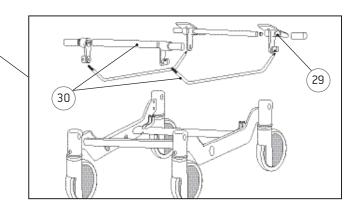














Patient Transfer System I-400

		<u> </u>		
	Part No.	Description	Unit of Measure	
1	b1028	14" Post Bed, Standard	EA	
2	b1031-10	Mattress Cover, Non-Slip	EA	
3	b1056	Transfer Bar, Standard	EA	
4	b1079	Sheet Clip, Plastic	EA	
5	b1080	Plastic Plug, Black	EA	
6	b1190	Extruded Bed Clamp Assembly	EA	
7	b1073	Transfer Strap, Grey 58"	EA	
Complete system : Model no.b2001c (home care use)				

Patient Transfer System I-400

	Part No.	Description	Unit of Measure	
1	b1048	Bracket Bed	EA	
2	b1410	Transfer Sheet	EA	
3	b1056	Transfer Bar, Standard	EA	
7	b1073	Transfer Strap, Grey 58"	EA	
Complete system : Model no. b2011a (hospital use)				

Patient Transfer System I-700

	Part No.	Description	Unit of Measure		
1	b1048	Bracket Bed	EA		
2	b1420	Bariatric Transfer Sheet - Reusable	EA		
3	b1057	Transfer Bar, I-700	EA		
7	b1073	Transfer Strap, Grey 58"	EA		
Com	Complete system : Model no. b2013a (hospital use)				

Patient Transfer System I-700

	Part No.	Description	Unit of Measure	
1	b1028	Post, Bed 14" Standard	EA	
2	b1420	Bariatric Transfer Sheet - Reusable	EA	
3	b1057	Transfer Bar, I-700	EA	
6	b1190	Extruded Bed Clamp Assembly	EA	
7	b1073	Transfer Strap, Grey 58"	EA	
Com	Complete system : Model no.b2020c (home care use)			

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